

General purpose polystyrene combining easy flow and medium heat resistance. N 3840 belongs to the third generation of Edistir® GPPS.

Edistir® N 3840 is suggested in extrusion for glossy capping of HIPS sheets and for blending with HIPS or clear SBS for stiffer thermoformable sheets.

This grade exhibits excellent processability in injection moulding and it is recommended for complex and thin-walled parts and fast moulding cycles.

Thanks to N 3840, injected items will be brighter and neutral coloured in line with more sophisticated market needs.

Designation: Thermoplastics ISO 1622-PS,G,085-12.

## Applications

Thermoformed disposable packaging and glossy sheets for industrial and fridge applications.

Injection moulding of drinking cups, food and cosmetics containers, toys, houseware and medical articles (petri dishes).

## Typical processing data

Extrusion:

- melt temperature 210-240°C

Injection moulding:

predrying normally not required

- melt temperature 200-250°C  
suggested temperature around 220°C
- mould temperature 10-50°C

## General information

This product in the natural version complies by composition with the requirements of the main Regulations for plastic materials intended to come into contact with food, including Regulation (EU) No 10/2011 and following amendments.

Property	Test Conditions	Test method	Units	Values
<b>General</b>				
Water absorption	24h - 23°C	ISO 62	%	<0,1
Density	-	ISO 1183	g/cm <sup>3</sup>	1,05
Bulk density	-	ISO 60	g/cm <sup>3</sup>	0,65
<b>Rheological</b>				
Melt flow rate	200°C - 5kg	ISO 1133	g/10'	10
<b>Mechanical</b>				
Tensile strain at break	5 mm/min	ISO 527	%	1,8
Tensile stress at break	5 mm/min	ISO 527	MPa	39
Flexural strength	2 mm/min	ISO 178	MPa	69
Rockwell hardness	L/M	ISO 2039/2	-	M80
Tensile modulus	1 mm/min	ISO 527	MPa	3250
Izod impact strength, notched	+23°C - 4mm	ISO 180/1A	kJ/m <sup>2</sup>	1,7
Izod impact strength, notched	-30°C - 4mm	ISO 180/1A	kJ/m <sup>2</sup>	1,5
<b>Thermal</b>				
Coefficient of linear thermal expansion	-	ASTM D 696	10 <sup>-5</sup> /°C	7
Thermal conductivity	-	ISO 8302	W/(K·m)	0,17
Moulding shrinkage	-	ISO 294/4	%	0,3 - 0,6
Deflection temperature under load (annealed)	1,82 MPa - 120°C/h	ASTM D 648	°C	84
Vicat softening temperature	50 N - 50°C/h	ISO 306/B	°C	88
Vicat softening temperature	10 N - 50°C/h	ISO 306/A	°C	92
<b>Flammability</b>				
Flame behaviour	1,5 mm	UL 94	cl.	HB
Glow wire test (GWT)	1,6 mm	IEC 60695-2-1	°C	650
<b>Electrical</b>				
Dielectric constant (relative permittivity)	50 Hz	IEC 60250	-	2,5
Dissipation factor	50 Hz	IEC 60250	-	0,0002
Comparative tracking index (CTI)	Sol. A	IEC 60112	-	375
Surface resistivity	-	IEC 60093	10 <sup>15</sup> ohm	>1,5
Volume resistivity	-	IEC 60093	10 <sup>15</sup> ohm·cm	>7
Dielectric strength	-	IEC 60243	kV/mm	70

Please consult the relevant safety data sheet for more detailed information.

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