



TECHNICAL DATA SHEET [TDS]

PA66 Dinalon

REFERENCE: A1X25 G30V0 H-7035

PRODUCT DESCRIPTION

PA66 Dinalon, 30% Glass fibre, V0 Halogen free, Heat stabilized, RAL 7035

PROPERTIES	UNITS	METHOD	VALUE D.A.M
Physical			
Relative density	g/cm ³	ISO 1183	1.43
Humidity	%	ISO 15512-B	< 0.25
Mechanical			
Tensile modulus (1 mm/min)	MPa	ISO 527	9000
Stress at break (5 mm/min)	MPa	ISO 527	93
Strain at break (5 mm/min)	%	ISO 527	1,6
Flexural modulus (2 mm/min)	MPa	ISO 178	8000
Flexural strength (2 mm/min)	MPa	ISO 178	124
Charpy notched impact strength (23°C)	kJ/m ²	ISO 179/1eA	6
Charpy unnotched impact strength (23°C)	kJ/m ²	ISO 179/1eU	25
Thermal			
Heat deflection temperature HDT (1.80MPa)	°C	ISO 75-A	218
VICAT softening temperature	°C	ISO 306	> 230
Flammability classification (1.6mm)	V0-V1-V2-HB	UL 94	V0
Glow wire flammability index, GWFI (2 mm)	°C	UNE-EN 60695-2-12	960

UPDATE DATE

jun.-2018

The data submitted here are, to the best of Grupo Repol's knowledge, representative of the range of properties for the listed products, but should not be used to establish process limits or used as the direct basis of design. Colorants or other additives may alter these properties. The data are given for natural grade unless otherwise specified.





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PROPERTIES	UNITS	METHOD	VALUE D.A.M
Processing			
Melt temperature range	°C	-	250-280
Recommended mould temperature	°C	-	70-100
Drying temperature	°C	-	80
Drying time	h	-	2 - 4

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