

ALTECH PA6 A 2015/109 GF15

(Last update: 27.02.2017)

Base Polymer	Polyamide 6
Filler/Additive System	15 % glass fibres
Special Features	heat ageing stabilisation,easy release (demoulding),high flow,fast solidifying
Typical Applications	housings,various

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %
Processing Conditions	injection moulding melt temperature 270-290 °C injection moulding mould temperature 80-100 °C
Storage	dry, protected from light

Properties	dry/cond.	Dimension	Test Norm
Mechanical Properties			
Flexural modulus	5500 / 2450	MPa	ISO 178
Flexural strength	170 / 90	MPa	ISO 178
Tensile modulus	5700 / 3000	MPa	ISO 527-1/-2
Tensile strength	115 / -	MPa	ISO 527-1/-2
Tensile strength at break	- / 65	MPa	ISO 527-1/-2
Tensile elongation at break	3.5 / 7.1	%	ISO 527-1/-2
Charpy notched impact 1eA	6 / 12	kJ/m ²	ISO 179/1eA
Charpy impact strength 1eU	45 / 70	kJ/m ²	ISO 179/1eU
Thermal Properties			
Vicat B50	210 / *	°C	ISO 306
HDT / A (1,8 MPa)	200 / *	°C	ISO 75-1/-2
DSC (Melt Point)	221 / *	°C	ISO 11357
Rheological Properties			
Relative Viscosity (m-Cresol,c = 10 g/l)	3	-	ISO 307
Physical Properties			
Density	1240 / -	kg/m ³	ISO 1183

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

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