



K0131
North America
10/7/2019

KRATON™ G1657 M Polymer

Data Document

Identifier : K131DDq19U

Description

Kraton G1657 M is a clear, linear triblock copolymer based on styrene and ethylene/butylene with a polystyrene content of 13% . It is supplied from North America in the physical form identified below.

- Kraton G1657 MS - supplied as a dusted pellet

Kraton G1657 M is used as a modifier of bitumen or thermoplastics and in compound formulations. It may also find use as an ingredient in formulating adhesives, sealants and coatings.

Sales Specifications

Property	Test Method	Units	Sales Specification Range	Notes
Polystyrene Content	KM 03	%m	12.3 TO 14.3	b
Antioxidant	KM 08	%m	0.03 TO 0.10	a
Volatile Matter	KM 04	%m	<= 1.0	
Total Extractables	KM 05	%m	<= 1.5	
Vis, Sol (Toluene) 20.0%w @25C	BAM 922	cP	1,200 TO 1,800	
Ash, S	BAM 908	%w	0.02 TO 0.12	

a Non-staining phenolic antioxidant.

b Measured on the polymer before hydrogenation.

Typical Properties (These are typical values and may not routinely be measured on finished product)

Property	Test Method	Units	Typical Value	Notes
Tensile strength	ASTM D-412	psi	3400	a
Melt index 230Å°C, 5kg	n/a	gms/10 min.	22	
300% Modulus	ASTM D-412	psi	350	a
Hardness	ASTM 2240	Shore A (10s)	47	b
Elongation at break	ASTM D-412	%	750	a
Diblock content	n/a		30	
Styrene / Rubber ratio	n/a		13/87	
Specific Gravity	ASTM D 792		0.90	

a Typical properties determined on film cast from toluene solution.

b Typical values on polymer compression molded at 300F.

Packaging

Kraton Polymers are available in a number of different package types. For information specific to this grade, please contact your local Kraton Polymers representative.

KRATON™ and the Kraton logo are either trademarks or registered trademarks of Kraton Corporation, or its subsidiaries or affiliates, in one or more, but not all countries.

©2019 Kraton Corporation

End Use Requirements

If the finished article is intended for use in food contact and packaging applications, toys, or human contact areas, manufacturers of the final product should observe all relevant regulations. Some of these regulations require tests to be carried out on the final product, e.g. migration. These are the responsibility of the final product manufacturer. Information on the food packaging clearances of individual products is available from Kraton Polymers.

Safety and Handling Precautions

Read the Safety Data Sheet carefully and thoroughly before beginning any work. Additional information relating to the health, safety, storage, handling and processing of Kraton Polymers products can be found in "Health and Safety Aspects of Kraton D and Kraton G Polymers" (Document K0155), available from your local Sales Representative or the company website. Kraton Polymers also recommends that customers or users consult other sources of safety information, for example, the current edition of the "Code of Practice on the Toxicity and Safe Handling of Rubber Chemicals," British Rubber Manufacturers Association Limited. Kraton Polymers products and compounds can accumulate electrostatic charges when rubbed, chafed or abraded. Processing and storage equipment for use with Kraton Polymers products should provide a means of dissipating any charges that may develop.

When processing Kraton Polymers products, maintain a fire watch if the material reaches 225°C (437°F) for Kraton IR and Kraton D (polymers and compounds), and 280°C (536°F) for Kraton G (polymers and compounds). The temperatures listed above are indicated only for safety reasons (risk of fire and product degradation) and are not necessarily recommended for processing. Degradation of the polymer (polymer breakdown) will start at lower temperatures depending on the specific processing conditions. Therefore, operating below these temperatures does not guarantee the absence of product degradation.

Kraton Polymers products (the neat resin or the base product) are high molecular weight polymers which are non-toxic and biologically inactive.

Legal Disclaimer

We cannot anticipate all circumstances, conditions or applications in which this information, our products, or the products of other suppliers in combination with our products may be used. We accept no responsibility for results obtained by the application of this information or for the safety or suitability of our products, either alone or in combination with other products. The user of our products bears the responsibility of determining their suitability for a particular application or formulation, or determining that the products or their use do not infringe any intellectual property. Unless otherwise stated in writing, WE MAKE NO WARRANTY REGARDING THE INFORMATION PROVIDED HEREIN OR OUR PRODUCT, EITHER EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR NON-INFRINGEMENT OF ANY INTELLECTUAL PROPERTY. The buyer assumes all responsibility and liability for loss or damage arising from the handling and use of our products, whether used alone or in combination with other products.

For Further Information

U.S.A Headquarters Kraton Polymers U.S LLC 15710 John F. Kennedy Blvd. Suite 300 Houston, Texas 77032 +1-800-4-KRATON (800-457-2866) info@kraton.com	Asia Pacific Regional Headquarter/ Innovation Center Rm 2201, No.688, West Nan Jing Road 100 Century Avenue Shanghai, 200041, PR China +86 21 2082 3888 info.cn@kraton.com	Europe, Middle East, Africa Transistorstraat 16 NL - 1322 CE Almere The Netherlands +31 36 546 2846
-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------	--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------	------------------------------------------------------------------------------------------------------------------------