





SABIC Lexan® ML3485 PC (Europe-Africa-Middle East) (Unverified Data)**

Categories: [Polymer](#); [Thermoplastic](#); [Polycarbonate \(PC\)](#)

Material Notes: LEXAN ML3485 is a low viscosity grade exhibiting an improved ductility over standard polycarbonate grades at equal flow.

Vendors: No vendors are listed for this material. Please [click here](#) if you are a supplier and would like information on how to add your listing to this material.

Physical Properties	Metric	English	Comments
Density	1.20 g/cc	0.0434 lb/in ³	ISO 1183
Moisture Absorption	0.150 %	0.150 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.35 %	0.35 %	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	on Tensile Bar; SABIC Method
Melt Index of Compound	21 g/10 min @Load 1.20 kg, Temperature 300 °C	21 g/10 min @Load 2.65 lb, Temperature 572 °F	MVR [cm ³ /10 min]; ISO 1133
Mechanical Properties	Metric	English	Comments
Hardness, H358/30	95.0 MPa	13800 psi	ISO 2039-1
Tensile Strength at Break	65.0 MPa	9430 psi	50 mm/min; ISO 527
Tensile Strength, Yield	63.0 MPa	9140 psi	50 mm/min; ISO 527
Elongation at Break	100 %	100 %	50 mm/min; ISO 527
Elongation at Yield	6.0 %	6.0 %	50 mm/min; ISO 527
Tensile Modulus	2.35 GPa	341 ksi	1 mm/min; ISO 527
Flexural Yield Strength	90.0 MPa	13100 psi	2 mm/min; ISO 178
Flexural Modulus	2.30 GPa	334 ksi	2 mm/min; ISO 178
Izod Impact, Notched (ISO)	55.0 kJ/m ²	26.2 ft-lb/in ²	80*10*3; ISO 180/1A
 Izod Impact, Unnotched (ISO)	14.0 kJ/m ² @Temperature -30.0 °C	6.66 ft-lb/in ² @Temperature -22.0 °F	80*10*3; ISO 180/1A
 Charpy Impact Unnotched	NB NB @Temperature -30.0 °C	NB NB @Temperature -22.0 °F	80*10*3; ISO 180/1U 80*10*3; ISO 180/1U
 Charpy Impact, Notched	NB NB @Temperature -30.0 °C	NB NB @Temperature -22.0 °F	Edgew 80*10*3 sp=62mm; ISO 179/1eU Edgew 80*10*3 sp=62mm; ISO 179/1eU
 Charpy Impact, Notched	6.00 J/cm ² 1.50 J/cm ² @Temperature -30.0 °C	28.6 ft-lb/in ² 7.14 ft-lb/in ² @Temperature -22.0 °F	Edgew 80*10*3 sp=62mm; ISO 179/1eA Edgew 80*10*3 sp=62mm; ISO 179/1eA
Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	70.0 µm/m-°C @Temperature 23.0 - 80.0 °C	38.9 µin/in-°F @Temperature 73.4 - 176 °F	ISO 11359-2
Thermal Conductivity	0.200 W/m-K	1.39 BTU-in/hr-ft ² -°F	ISO 8302
Deflection Temperature at 0.46 MPa (66 psi)	133 °C	271 °F	Edgew 120*10*4 sp=100mm; ISO 75/Be
Deflection Temperature at 1.8 MPa (264 psi)	121 °C	250 °F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	123 °C	253 °F	Edgew 120*10*4 sp=100mm; ISO 75/Ae
Vicat Softening Point	140 °C	284 °F	Rate B/50; ISO 306
	141 °C	286 °F	Rate B/120; ISO 306
UL RTI, Electrical	80.0 °C	176 °F	UL 746B
UL RTI, Mechanical with Impact	80.0 °C	176 °F	UL 746B
UL RTI, Mechanical without Impact	80.0 °C	176 °F	UL 746B
Flammability, UL94	V-2 @Thickness 1.50 mm	V-2 @Thickness 0.0591 in	UL 94
Descriptive Properties			
Ball Pressure Test, 125°C +/- 2°C	PASSES		IEC 60695-10-2

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