

Durethan ECO PA GF30 909040

PA 6 (mainly), 30 % glass fibers, Injection moulding, contains at least 80 % pre consumer recycle, properties may change considerably from lot to lot

ISO Shortname: ISO 1874-PA 6/XX,GR,14-080,GF30

Property	Test Condition	Unit	Standard	guide value d.a.m. cond.
Mechanical properties (23 °C/50 % r. h.)				
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	8500
C Tensile Stress at break	5 mm/min	MPa	ISO 527-1,-2	135
C Tensile Strain at break	5 mm/min	%	ISO 527-1,-2	2.5
C Charpy impact strength	23 °C	kJ/m ²	ISO 179-1eU	50
Izod impact strength	23 °C	kJ/m ²	ISO 180-1U	40
Flexural modulus	2 mm/min	MPa	ISO 178-A	7500
Flexural strength	2 mm/min	MPa	ISO 178-A	210
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	3.0
Thermal properties				
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	>210
Other properties (23 °C)				
C Water absorption (Saturation value)	Water at 23 °C	%	ISO 62	7.0
C Water absorption (Equilibrium value)	23 °C; 50 % RH	%	ISO 62	2.1
C Density		kg/m ³	ISO 1183	1360
Processing conditions for test specimens				
C Injection molding-Melt temperature		°C	ISO 294	280
C Injection molding-Mold temperature		°C	ISO 294	80
Processing recommendations				
Drying temperature dry air dryer		°C	-	80
Drying time dry air dryer		h	-	2-6
Residual moisture content		%	Acc. to Karl Fischer	0.03-0.12
Melt temperature (Tmin - Tmax)		°C	-	270-290
Mold temperature		°C	-	80-120

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.



Durethan ECO PA GF30 909040

Disclaimer

Disclaimer for sales products

This information and our technical advice - whether verbal, in writing or by way of trials - are given in good faith but without warranty, and this also applies where proprietary rights of third parties are involved. Our advice does not release you from the obligation to verify the information currently provided - especially that contained in our safety data and technical information sheets - and to test our products as to their suitability for the intended processes and uses. The application, use and processing of our products and the products manufactured by you on the basis of our technical advice are beyond our control and, therefore, entirely your own responsibility. Our products are sold in accordance with the current version of our General Conditions of Sale and Delivery.

Test values

Unless specified to the contrary, the values given have been established on standardized test specimens at room temperature. The figures should be regarded as guide values only and not as binding minimum values. Kindly note that, under certain conditions, the properties can be affected to a considerable extent by the design of the mould/die, the processing conditions and the coloring.

Processing note

Under the recommended processing conditions small quantities of decomposition product may be given off during processing. To preclude any risk to the health and well-being of the machine operatives, tolerance limits for the work environment must be ensured by the provision of efficient exhaust ventilation and fresh air at the workplace in accordance with the Safety Data Sheet. In order to prevent the partial decomposition of the polymer and the generation of volatile decomposition products, the prescribed processing temperatures should not be substantially exceeded. Since excessively high temperatures are generally the result of operator error or defects in the heating system, special care and controls are essential in these areas.

LANXESS DEUTSCHLAND GMBH | D - 51369 LEVERKUSEN

© LANXESS Deutschland GmbH

