

**FORPRENE® 6Z0919A60 NERO - TPV**

Physical properties	Value	Unit	Test Standard
Density	975	kg/m <sup>3</sup>	ISO 1183

  

Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile stress at 100%, perpendicular	2.1	MPa	ISO 37
Tensile stress at 300%, perpendicular	3.8	MPa	ISO 37
Compression set, 70 °C, 22h, Type A	34	%	ISO 815
Tensile strain at break, perpendicular	392	%	ISO 37
Tensile stress at break, perpendicular	4.6	MPa	ISO 37
Shore A hardness-TPE, 15s	63	-	ISO 868
Tear strength, Method Ba, perpendicular	18	kN/m	ISO 34-1

**Typical injection moulding processing conditions**

Temperature	Value	Unit
Zone1 temperature	175 - 185	°C
Zone2 temperature	185 - 195	°C
Zone3 temperature	190 - 200	°C
Nozzle temperature	195 - 205	°C
Mold temperature	20 - 40	°C

**Other text information**
**Pre-drying**

3h@80C

**Longer pre-drying times/storage**

Forprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.

**Characteristics**

**Processing** Injection molding

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**General Disclaimer**

NOTICE TO USERS: Values shown are based on testing of laboratory test specimens and represent data that fall within the standard range of properties for natural material. These values alone do not represent a sufficient basis for any part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes. Colorants or other additives may cause significant variations in data values. Properties of molded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as

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