

ALTECH PA66 A 2025/109 GF25

(Last update: 07.10.2016)

Base Polymer	Polyamide 66
Filler/Additive System	25 % glass fibres
Special Features	easy release (demoulding), high flow, high heat stabilised
Typical Applications	various

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %
Processing Conditions	injection moulding melt temperature 280-300 °C injection moulding mould temperature 80-120 °C
Storage	dry, protected from light

Properties	dry/cond.	Dimension	Test Norm
Mechanical Properties			
Flexural modulus	7450 / -	MPa	ISO 178
Flexural strength	240 / -	MPa	ISO 178
Tensile modulus	8400 / 5000	MPa	ISO 527-1/-2
Tensile strength at break	160 / 105	MPa	ISO 527-1/-2
Tensile elongation at break	3.5 / 8	%	ISO 527-1/-2
Charpy notched impact 1eA	8 / 12	kJ/m ²	ISO 179/1eA
Charpy notched impact 1eA -40°C	7	kJ/m ²	ISO 179/1eA
Charpy impact strength 1eU	50 / 97	kJ/m ²	ISO 179/1eU
Charpy impact strength 1eU -40°C	45	kJ/m ²	ISO 179/1eU
Thermal Properties			
Vicat B50	245 / *	°C	ISO 306
HDT / A (1,8 MPa)	250 / *	°C	ISO 75-1/-2
DSC (Melt Point)	263 / *	°C	ISO 11357
Rheological Properties			
Shrinkage - lengthwise	0.4 - 0.6	%	ISO 294-4
Shrinkage - lateral	1 - 1.4	%	ISO 294-4
Physical Properties			
Density	1330 / -	kg/m ³	ISO 1183
Flammability			
Flammability, 0.75 mm	HB / *	class	UL 94
Yellow Card available	yes / *	-	-

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on

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