



Technical Data Sheet

SICOSTIROLO[®] CR H 5744 IK

MIPS general purpose Industrial quality compound

PROPERTIES	NORM		UNIT	VALUE
<u>GENERAL</u>	ISO	ASTM		
Density	1183	D792	g/cm ³	1.05
Linear mould shrinkage	/	D955	%	0.4-0.7
Melt Flow Index 200°C/5Kg	1133	D1238	g/10 min	5
<u>TERMICHE/ THERMAL</u>				
VICAT B50	306	D1525	°C	95
HDT/A	75	D648	°C	80
Ball pressure test 75°C	IEC 335		°C	-
<u>MECHANICAL</u>				
Tensile strength (yield)	527	D638	Mpa	28
Tensile strength (break)	527	D638	MPa	24
Elongation at break	527	D638	%	30
Flexural modulus	178	D790	MPa	2550
Izod Impact +23°C (notched)	180/1A	D256	KJ/m ²	8
Izod Impact -23°C (notched)	180/1A	D256	KJ/m ²	-
<u>FLAMMABILITY</u>				
Flammability 3,2 mm	UL94		-	HB
Flammability 1.6 mm	UL94		-	HB
Glow Wire Flammability Index 2,0 mm	IEC 60695-2-12		°C	650
				-
<u>ELECTRICAL</u>				
Dielectric rigidity (Oil 1mm)	IEC 60243-1		KV/mm	-
Surface resistività	IEC 60093		Ohm	-
Volume resistività	IEC 60093		Ohmxcn	-
CTI Comparative Tracking Index	IEC 60112		V	-