

Scheda tecnica

PMMA J-GLASS 1.2 CRISTALLO

PROPERTIES	PARAMETER	UNIT	STANDARD	TYPICAL VALUE
Charpy Impact Strength	23°C	Kj/m ²	ISO 179/1eU	18
Flammability UL 94	1,6mm	Class	IEC 707	HB
Melt Volume Rate MVR	230°C/3,8kg	cm ³ /10'	ISO 1133	3
Luminous transmittance	D65	%	ISO 13468-2	90
Density		g/cm ³	ISO 1183	1,19
Predrying Temperature		°C		max 98
Predrying Time in Desiccant-Type Drier		H		2 - 3
Melt Temperature		°C		220 - 260
Mold Temperature (injection molding)		°C		60 - 90

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