

FÁBRICA / FACTORY

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TECHNICAL DATA SHEET

NOVAPET SPRIT H20

Medium molecular weight polyethylene terephthalate (PET) resin:

- Intended for direct injection of clear parts.
- Transparent and glossy.
- Excellent mechanical properties.
- 100% recyclable.

Typical applications for SPRIT H20 include:

- Moulded containers for Food & Personal care.
- Moulded and extruded parts and containers Special film applications.
- Food Packaging: comply with EU Regulations 1935/2004 & 10/2011 as well as with US FDA CFR 21 § 177.1630 (f).

<u>CHARACTERISATION</u>	Test method	Unit	Typical Value
Pellet Shape / Size	-	mm	Cylindrical (oval section) 2.8 x (2.8 x 2.0)
Bulk Density (poured)	B4 01 35	kg/m ³	890
Moisture content (KF titration)	B4 01 15	%	< 0.4
Intrinsic Viscosity (capillary viscometry)	ISO 1628	dl/g	0.82
Specific Gravity (Mettler Toledo's density kit)	B4 01 21	g/cm ³	1.39
Crystalline Peak Melting Point (DSC)	B4 01 01	°C	242
Melt Flow Index MFI (290°C / 5kg)	ISO 1133	g/10min	80
Mould Shrinkage	-	%	0.5
<u>MECHANICAL PROPERTIES</u>			
Flexural Modulus	D 790 / ISO 178	MPa	2505
Flexural Yield Strength	D 790 / ISO 178	MPa	86
Impact Charpy (notched), 23°C	ISO 179/1eA	kJ/m ²	3.5
Impact Charpy (notched), -30°C	ISO 179/1eA	kJ/m ²	2.9
<u>THERMAL PROPERTIES</u>			
Heat Deformation Temp. (HDT 1.8 MPa)	ISO 75-1	°C	69.2

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