

## EcoPaXX® Q-DWX10

## PA410-GF50

50% Glass Reinforced, Excellent Surface Properties, Drinking Water Grade, Food Contact Grade

Print Date: 2017-11-03

Properties	Typical Data	Unit	Test Method
<b>Rheological properties</b> dry / cond			
Molding shrinkage (parallel)	0.15 / *	%	ISO 294-4
Molding shrinkage (normal)	0.5 / *	%	ISO 294-4
<b>Mechanical properties</b> dry / cond			
Tensile modulus	16500 / 16000	MPa	ISO 527-1/-2
Stress at break	240 / 210	MPa	ISO 527-1/-2
Strain at break	3 / 3.3	%	ISO 527-1/-2
Charpy impact strength (+23°C)	100 / -	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	16 / -	kJ/m <sup>2</sup>	ISO 179/1eA
Flexural modulus	16000 / -	MPa	ISO 178
Flexural strength	370 / -	MPa	ISO 178
<b>Thermal properties</b> dry / cond			
Melting temperature (10°C/min)	250 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	200 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	235 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	1 / *	E-4/°C	ISO 11359-1/-2
<b>Other properties</b> dry / cond			
Water absorption	3 / *	%	Sim. to ISO 62
Humidity absorption	1.2 / *	%	Sim. to ISO 62
Density	1560 / -	kg/m <sup>3</sup>	ISO 1183

Akulon®, Arnite®, Arnitel®, EcoPaXX®, ForTii®, Novamid®, Stanyl® and Xytron™ are trademarks of DSM.

All information supplied by or on behalf of DSM in relation to its products, whether in the nature of data, recommendations or otherwise, is supported by research and, in good faith, believed reliable, but DSM assumes no liability and makes no warranties of any kind, express or implied, including, but not limited to, those of title, merchantability, fitness for a particular purpose or non-infringement or any warranty arising from a course of dealing, usage, or trade practice whatsoever in respect of application, processing or use made of the aforementioned information, or product. The user assumes all responsibility for the use of all information provided and shall verify quality and other properties or any consequences from the use of all such information.

Typical values are indicative only and are not to be construed as being binding specifications. This document replaces all previous versions relating to this subject.

Copyright © DSM 2017. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of DSM.



**DSM**

BRIGHT SCIENCE. BRIGHTER LIVING.