

**Grilon TSC-30/4 LF 15 black 9832**

PA666-(CF+Z)45

EMS-GRIVORY | a unit of EMS-CHEMIE AG

**Product Texts**

Product designation according to ISO 1874:

PA 66+PA 6, MHRS, 14-220 N, CF30+Z15

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	<b>23000 / 16000</b>	MPa	ISO 527-1/-2
Stress at break	<b>230 / 170</b>	MPa	ISO 527-1/-2
Strain at break	<b>2.5 / 4.5</b>	%	ISO 527-1/-2
Charpy impact strength (+23°C)	<b>45 / 60</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength (-30°C)	<b>45 / 45</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	<b>10 / 13</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (-30°C)	<b>7 / 7</b>	kJ/m <sup>2</sup>	ISO 179/1eA

Mechanical properties (TPE)	dry / cond	Unit	Test Standard
Ball indentation hardness	<b>210 / 120</b>	MPa	ISO 2039-1

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	<b>260 / -</b>	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	<b>235 / -</b>	°C	ISO 75-1/-2
Temp. of deflection under load (8.00 MPa)	<b>130 / -</b>	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	<b>10 / -</b>	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	<b>80 / -</b>	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	<b>HB / -</b>	class	IEC 60695-11-10
Thickness tested	<b>0.8 / -</b>	mm	IEC 60695-11-10
Max. usage temperature (long term)	<b>90 - 120</b>	°C	ISO 2578
Max. usage temperature (short term)	<b>200</b>	°C	EMS

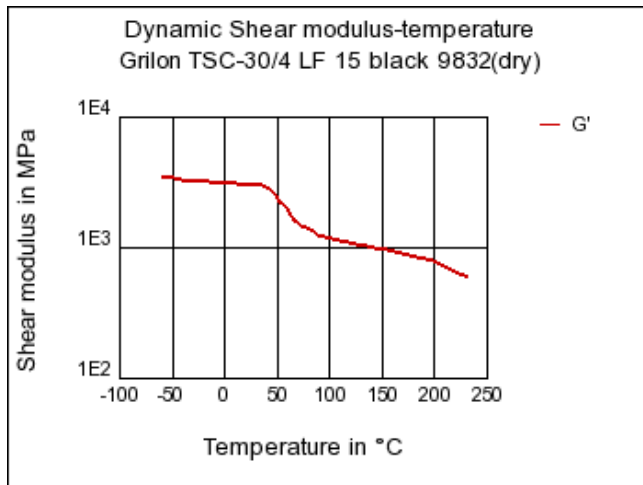
Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	<b>1000 / 1000</b>	Ohm*m	IEC 60093
Surface resistivity	<b>- / 1000</b>	Ohm	IEC 60093

Other properties	dry / cond	Unit	Test Standard
Water absorption	<b>5 / -</b>	%	Sim. to ISO 62
Humidity absorption	<b>1.5 / -</b>	%	Sim. to ISO 62
Density	<b>1400 / -</b>	kg/m <sup>3</sup>	ISO 1183

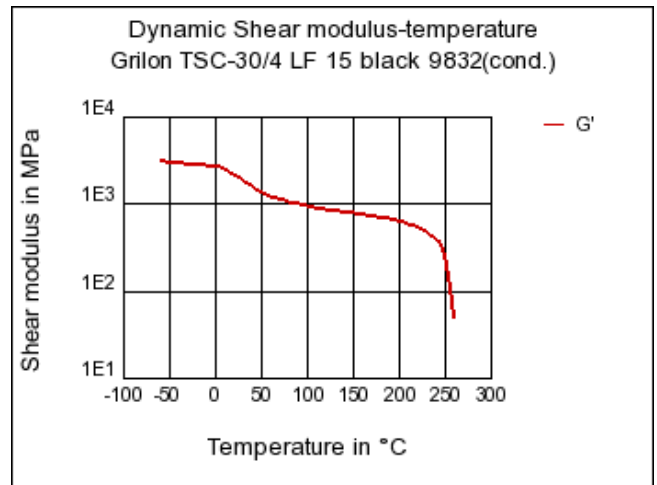
Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	<b>0.1 / -</b>	%	ISO 294-4, 2577
Molding shrinkage (normal)	<b>0.1 / -</b>	%	ISO 294-4, 2577

**Diagrams**

Dynamic Shear modulus-temperature



Dynamic Shear modulus-temperature



Characteristics

Processing

Injection Molding

Delivery form

Granules

Special Characteristics

Anti-static

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Product Attributes

Improved friction & wear properties

Automotive

Automotive electr. and electronics, lighting, Powertrain and Chassis

Electricals & Electronics

Electrical appliances, Electrical equipment

Industry & Consumer goods

Mechanical Engineering, Power transmission, Sports & Leisure, Tools & Accessories

Chemical Media Resistance




Acids

- Acetic Acid (5% by mass) (23°C)
- Citric Acid solution (10% by mass) (23°C)
- Lactic Acid (10% by mass) (23°C)
- Hydrochloric Acid (36% by mass) (23°C)
- Nitric Acid (40% by mass) (23°C)
- Sulfuric Acid (38% by mass) (23°C)
- Sulfuric Acid (5% by mass) (23°C)
- Chromic Acid solution (40% by mass) (23°C)




Bases

- Sodium Hydroxide solution (35% by mass) (23°C)
- Sodium Hydroxide solution (1% by mass) (23°C)
- Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

-  Isopropyl alcohol (23°C)
-  Methanol (23°C)
-  Ethanol (23°C)


#### Hydrocarbons

-  n-Hexane (23°C)
-  Toluene (23°C)
-  iso-Octane (23°C)





#### Ketones

-  Acetone (23°C)










#### Ethers

-  Diethyl ether (23°C)






#### Mineral oils

-  SAE 10W40 multigrade motor oil (23°C)
-  SAE 10W40 multigrade motor oil (130°C)
-  SAE 80/90 hypoid-gear oil (130°C)
-  Insulating Oil (23°C)










#### Standard Fuels

-  ISO 1817 Liquid 1 (60°C)
-  ISO 1817 Liquid 2 (60°C)
-  ISO 1817 Liquid 3 (60°C)
-  ISO 1817 Liquid 4 (60°C)
-  Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
-  Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)
-  Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
-  Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
-  Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)

#### Salt solutions

-  Sodium Chloride solution (10% by mass) (23°C)
-  Sodium Hypochlorite solution (10% by mass) (23°C)
-  Sodium Carbonate solution (20% by mass) (23°C)
-  Sodium Carbonate solution (2% by mass) (23°C)
-  Zinc Chloride solution (50% by mass) (23°C)

#### Other

-  Ethyl Acetate (23°C)
-  Hydrogen peroxide (23°C)
-  DOT No. 4 Brake fluid (130°C)
-  Ethylene Glycol (50% by mass) in water (108°C)
-  1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
-  50% Oleic acid + 50% Olive Oil (23°C)
-  Water (23°C)
-  Deionized water (90°C)
-  Phenol solution (5% by mass) (23°C)