

Arnite® TV4 260 S

PBT-GF30 FR(17)

30% Glass Reinforced, Flame Retardant

Print Date: 2017-11-03

Properties	Typical Data	Unit	Test Method
Rheological properties		Value	
Molding shrinkage [normal]	1.4	%	Sim. to ISO 294-4
Molding shrinkage [parallel]	0.6	%	Sim. to ISO 294-4
Thickness tested	3	mm	ISO 294-4
Mechanical properties		Value	
Tensile modulus	11500	MPa	ISO 527-1/-2
Stress at break	135	MPa	ISO 527-1/-2
Strain at break	2	%	ISO 527-1/-2
Charpy impact strength (+23°C)	50	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	55	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	8	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	10	kJ/m ²	ISO 179/1eA
Thermal properties		Value	
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	210	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.35	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.7	E-4/°C	ISO 11359-1/-2
Burning Behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.5	mm	IEC 60695-11-10

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Property Data

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Properties	Typical Data	Unit	Test Method
Oxygen index	36	%	ISO 4589-1/-2
Glow Wire Flammability Index GWFI	960	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	0.75	mm	IEC 60695-2-12
Glow Wire Flammability Index GWFI	960	°C	IEC 60695-2-12
GWFI (Thickness (2) tested)	1.5	mm	IEC 60695-2-12

Electrical properties

Value

Relative permittivity (100Hz)	4.1	-	IEC 60250
Relative permittivity (1 MHz)	3.9	-	IEC 60250
Dissipation factor (100 Hz)	20	E-4	IEC 60250
Dissipation factor (1 MHz)	150	E-4	IEC 60250
Volume resistivity	>1E13	Ohm*m	IEC 60093
Electric strength	28	kV/mm	IEC 60243-1
Comparative tracking index	250	V	IEC 60112

Other properties

Value

Water absorption	0.3	%	Sim. to ISO 62
Humidity absorption	0.15	%	Sim. to ISO 62
Density	1690	kg/m ³	ISO 1183

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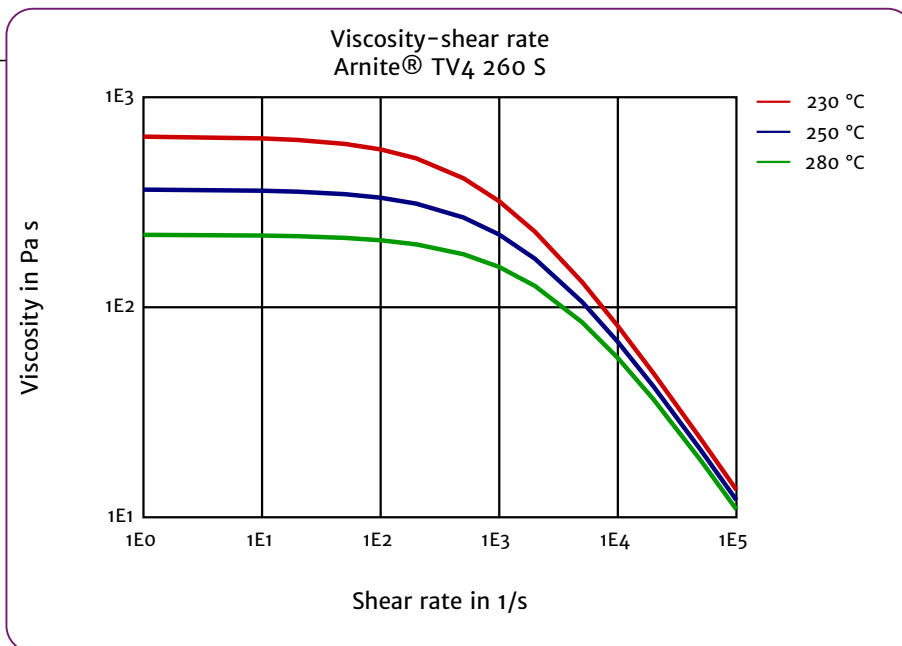
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Viscosity-shear rate



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