

Santoprene™ 8201-70

Thermoplastic Vulcanizate

Product Description

A soft, colorable, non-hygroscopic thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance for use in a wide range of applications. This grade of Santoprene TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding, extrusion, blow molding, thermoforming or vacuum forming. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

- Non-hygroscopic product, requires little to no drying before processing.
- Neutral, easy coloring formulation.
- Recommended for applications requiring excellent ozone resistance.
- Used in sealing applications.
- Recommended for applications requiring excellent flex fatigue resistance.
- UL listed: file #QMFZ2.E80017, Plastics - Component; file #QMFZ8.E80017, Plastics Certified For Canada - Component.
- Although not NSF certified, this product has a Material Supplier Form on file with NSF to facilitate its evaluation for use in applications requiring NSF certification.
- RoHS compliant.

General

| | | | |
|---------------------------|--|---|--|
| Availability ¹ | <ul style="list-style-type: none"> ▪ Africa & Middle East ▪ Asia Pacific | <ul style="list-style-type: none"> ▪ Europe ▪ Latin America | <ul style="list-style-type: none"> ▪ North America |
| Applications | <ul style="list-style-type: none"> ▪ Consumer - Cell Phones | <ul style="list-style-type: none"> ▪ Consumer - Packaging | <ul style="list-style-type: none"> ▪ General Purpose |
| Uses | <ul style="list-style-type: none"> ▪ Appliance Components ▪ Cell Phones | <ul style="list-style-type: none"> ▪ Flexible Grips ▪ Kitchenware | <ul style="list-style-type: none"> ▪ Stationary Supplies ▪ Strain Reliefs |
| Agency Ratings | <ul style="list-style-type: none"> ▪ UL QMFZ2 | <ul style="list-style-type: none"> ▪ UL QMFZ8 | |
| RoHS Compliance | <ul style="list-style-type: none"> ▪ RoHS Compliant | | |
| UL File Number | <ul style="list-style-type: none"> ▪ E80017 | | |
| Color | <ul style="list-style-type: none"> ▪ Natural Color | | |
| Form(s) | <ul style="list-style-type: none"> ▪ Pellets | | |
| Processing Method | <ul style="list-style-type: none"> ▪ Blow Molding ▪ Coextrusion ▪ Extrusion ▪ Extrusion Blow Molding | <ul style="list-style-type: none"> ▪ Injection Blow Molding ▪ Injection Molding ▪ Multi Injection Molding ▪ Profile Extrusion | <ul style="list-style-type: none"> ▪ Sheet Extrusion ▪ Thermoforming ▪ Vacuum Forming |
| Revision Date | <ul style="list-style-type: none"> ▪ 06/20/2014 | | |

| Physical | Typical Value (English) | Typical Value (SI) | Test Method |
|------------------|-------------------------|-------------------------|-------------|
| Specific Gravity | 0.950 | 0.950 | ASTM D792 |
| Density | 0.950 g/cm ³ | 0.950 g/cm ³ | ISO 1183 |

| Hardness | Typical Value (English) | Typical Value (SI) | Test Method |
|---|-------------------------|--------------------|-------------|
| Shore Hardness | | | ISO 868 |
| Shore A, 15 sec, 73°F (23°C), 0.0787 in (2.00 mm) | 75 | 75 | |

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| Elastomers | Typical Value (English) | Typical Value (SI) | Test Method |
|--|-------------------------|--------------------|-------------|
| Tensile Stress at 100% - Across Flow (73°F (23°C)) | 421 psi | 2.90 MPa | ASTM D412 |
| Tensile Stress at 100% - Across Flow (73°F (23°C)) | 421 psi | 2.90 MPa | ISO 37 |
| Tensile Strength at Break - Across Flow (73°F (23°C)) | 1090 psi | 7.50 MPa | ASTM D412 |
| Tensile Stress at Break - Across Flow (73°F (23°C)) | 1090 psi | 7.50 MPa | ISO 37 |
| Elongation at Break - Across Flow (73°F (23°C)) | 570 % | 570 % | ASTM D412 |
| Tensile Strain at Break - Across Flow (73°F (23°C)) | 570 % | 570 % | ISO 37 |
| Tear Strength - Across Flow (73°F (23°C), Die C) | 148 lbf/in | 26.0 kN/m | ASTM D624 |
| Tear Strength - Across Flow (73°F (23°C), Method Bb, Angle (Nicked)) | 150 lbf/in | 26 kN/m | ISO 34-1 |
| Compression Set (158°F (70°C), 22 hr, Type 1) | 36 % | 36 % | ASTM D395B |
| Compression Set (257°F (125°C), 70 hr, Type 1) | 57 % | 57 % | |
| Compression Set (158°F (70°C), 22 hr, Type A) | 36 % | 36 % | ISO 815 |
| Compression Set (257°F (125°C), 70 hr, Type A) | 57 % | 57 % | |
| Thermal | Typical Value (English) | Typical Value (SI) | Test Method |
| Brittleness Temperature | -81 °F | -63 °C | ASTM D746 |
| Brittleness Temperature | -81 °F | -63 °C | ISO 812 |
| RTI Elec | 212 °F | 100 °C | UL 746 |
| RTI Str | | | UL 746 |
| 0.0433 in (1.10 mm) | 194 °F | 90.0 °C | |
| 0.0630 in (1.60 mm) | 194 °F | 90.0 °C | |
| 0.118 in (3.00 mm) | 203 °F | 95.0 °C | |
| Electrical | Typical Value (English) | Typical Value (SI) | Test Method |
| Comparative Tracking Index (CTI) | PLC 0 | PLC 0 | UL 746 |
| High Amp Arc Ignition (HAI) | PLC 0 | PLC 0 | UL 746 |
| High Voltage Arc Resistance to Ignition (HVAR) | PLC 5 | PLC 5 | UL 746 |
| Hot-wire Ignition (HWI) | | | UL 746 |
| 0.0630 in (1.60 mm) | PLC 3 | PLC 3 | |
| 0.118 in (3.00 mm) | PLC 2 | PLC 2 | |

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| Injection | Typical Value (English) | Typical Value (SI) |
|-------------------------|---------------------------------|-------------------------|
| Suggested Max Moisture | 0.080 % | 0.080 % |
| Suggested Max Regrind | 20 % | 20 % |
| Rear Temperature | 355 to 385 °F | 179 to 196 °C |
| Middle Temperature | 365 to 390 °F | 185 to 199 °C |
| Front Temperature | 375 to 400 °F | 191 to 204 °C |
| Nozzle Temperature | 375 to 410 °F | 191 to 210 °C |
| Processing (Melt) Temp | 390 to 420 °F | 199 to 216 °C |
| Mold Temperature | 75.0 to 125 °F | 23.9 to 51.7 °C |
| Injection Rate | Fast | Fast |
| Back Pressure | 50.0 to 100 psi | 0.345 to 0.689 MPa |
| Screw Speed | 100 to 200 rpm | 100 to 200 rpm |
| Clamp Tonnage | 3.0 to 5.0 tons/in ² | 41 to 69 MPa |
| Cushion | 0.125 to 0.250 in | 3.18 to 6.35 mm |
| Screw L/D Ratio | 16.0:1.0 to 20.0:1.0 | 16.0:1.0 to 20.0:1.0 |
| Screw Compression Ratio | 2.0:1.0 to 2.5:1.0 | 2.0:1.0 to 2.5:1.0 |
| Vent Depth | 1.0E-3 in | 0.025 mm |

Injection Notes

Santoprene TPV is incompatible with acetal and PVC. For more information regarding processing and mold design, please consult our Injection Molding Guide.

| Extrusion | Typical Value (English) | Typical Value (SI) |
|------------------|-------------------------|--------------------|
| Melt Temperature | 365 to 430 °F | 185 to 221 °C |
| Die Temperature | 365 to 430 °F | 185 to 221 °C |

Extrusion Notes

Santoprene TPV is incompatible with acetal and PVC. For more information regarding processing and die design, please consult our Extrusion Guide.

| Aging | Typical Value (English) | Typical Value (SI) | Test Method |
|---|-------------------------|--------------------|-------------|
| Change in Tensile Strength in Air 302°F (150°C), 168 hr | -9.0 % | -9.0 % | ASTM D573 |
| Change in Tensile Strength in Air 302°F (150°C), 168 hr | -9.0 % | -9.0 % | ISO 188 |
| Change in Ultimate Elongation in Air 302°F (150°C), 168 hr | -8.0 % | -8.0 % | ASTM D573 |
| Change in Tensile Strain at Break in Air 302°F (150°C), 168 hr | -8.0 % | -8.0 % | ISO 188 |
| Change in Durometer Hardness in Air Shore A, 302°F (150°C), 168 hr | 2.0 | 2.0 | ASTM D573 |
| Change in Shore Hardness in Air Shore A, 302°F (150°C), 168 hr | 2.0 | 2.0 | ISO 188 |
| Change in Mass in Air 302°F (150°C), 168 hr | -9.0 % | -9.0 % | ASTM D573 |
| Change in Mass in Air 302°F (150°C), 168 hr | -9.0 % | -9.0 % | ISO 188 |

| Flammability | Typical Value (English) | Typical Value (SI) | Test Method |
|---------------------|-------------------------|--------------------|-------------|
| Flame Rating | | | UL 94 |
| 0.0433 in (1.10 mm) | HB | HB | |
| 0.0630 in (1.60 mm) | HB | HB | |
| 0.118 in (3.00 mm) | HB | HB | |

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Additional Information

Where applicable, test results based on fan gated, injection molded plaques.

Tensile strength, elongation and tensile stress are measured across the flow direction - ISO type 1, ASTM die C.

Compression set at 25% deflection.

All products purchased directly from an ExxonMobil affiliate in Europe are REACH compliant. For products not imported into Europe by ExxonMobil, customers should assess their legal responsibilities under REACH.

Legal Statement

For detailed Product Stewardship information, please contact Customer Service.

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use. For detailed Product Stewardship information, please contact Customer Service.

Processing Statement

Desiccant drying for 3 hours at 80°C (180°F) can be performed if desired. Santoprene TPV has a wide temperature processing window from 175 to 230°C (350 to 450°F) and is incompatible with acetal and PVC. For more information, please consult our Material Safety Data Sheet, Injection Molding Guide and Extrusion Guide.

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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