

# Akulon® HR-HG6

## PA66-GF30

30% Glass Reinforced, Heat Stabilized, Hydrolysis resistant

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Properties	Typical Data	Unit	Test Method
<b>Rheological properties</b>			
	dry / cond		
Molding shrinkage [parallel]	0.2 / *	%	Sim. to ISO 294-4
Molding shrinkage [normal]	1 / *	%	Sim. to ISO 294-4
<b>Mechanical properties</b>			
	dry / cond		
Tensile modulus	9950 / 6500	MPa	ISO 527-1/-2
Stress at break	200 / 125	MPa	ISO 527-1/-2
Strain at break	3.6 / 6	%	ISO 527-1/-2
Flexural modulus	8400 / -	MPa	ISO 178
Flexural strength	250 / -	MPa	ISO 178
Charpy impact strength (+23°C)	81 / 88	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength (-30°C)	65 / 68	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	13 / 16	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (-30°C)	10 / 10	kJ/m <sup>2</sup>	ISO 179/1eA
<b>Thermal properties</b>			
	dry / cond		
Melting temperature (10°C/min)	260 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	250 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	260 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.7 / *	E-4/°C	ISO 11359-1/-2
Burning Beh. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
Burning Beh. at thickness h	HB / *	class	IEC 60695-11-10

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Properties	Typical Data	Unit	Test Method
Thickness tested	0.71 / *	mm	IEC 60695-11-10
<b>Electrical properties</b>	<b>dry / cond</b>		
Relative permittivity (100Hz)	3.8 / 10	-	IEC 60250
Relative permittivity (1 MHz)	3.5 / 4.1	-	IEC 60250
Dissipation factor (100 Hz)	90 / 2800	E-4	IEC 60250
Dissipation factor (1 MHz)	160 / 800	E-4	IEC 60250
Volume resistivity	1E12 / 1E10	Ohm*m	IEC 60093
Surface resistivity	* / 1E13	Ohm	IEC 60093
Electric strength	30 / 25	kV/mm	IEC 60243-1
Comparative tracking index	500 / 500	V	IEC 60112
<b>Other properties</b>	<b>dry / cond</b>		
Water absorption	6 / *	%	Sim. to ISO 62
Humidity absorption	1.6 / *	%	Sim. to ISO 62
Density	1360 / -	kg/m <sup>3</sup>	ISO 1183

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